



Rapid[™]
Engineering LLC

Standard Econo-Series Finishing Systems



A typical RAPID™ finishing system with five-stage washer, dry-off oven, cure oven, conveyor and controls.

You'll Value Our Experience!

www.RapidFinishingEquipment.com

1.800.536.3461



ECONO-SERIES SYSTEM FEATURES

- Pre-engineered equipment - helps promote reduced lead times and cost, making it more economical than a custom finishing system
- Industrial grade materials - Longer operational life
- Energy efficient components - helps lower operating costs
- Optimally designed to minimize space requirements
- Specifically designed for Install-It-Yourself configurations



SPECIFICATIONS

Product Opening (width x height) - in (cm)	36 x 60 (91.4 x 152.4)
Conveyor Speed (fpm)	4-8
Product Loading - lbs/hr (kg/hr)	12,000 (5443) of steel
Part Length (max) - in (cm)	72 (182.8)



RAPID™ Econo-Series Washer



APPLICATIONS

- Powder or liquid systems designed for custom coater jobshop applications
- Manufacturing - automotive, furniture, aerospace, military, farm equipment and other industries
- Product finishing - various metal and plastic substrates



RAPID™ Econo-Series Finishing System Application



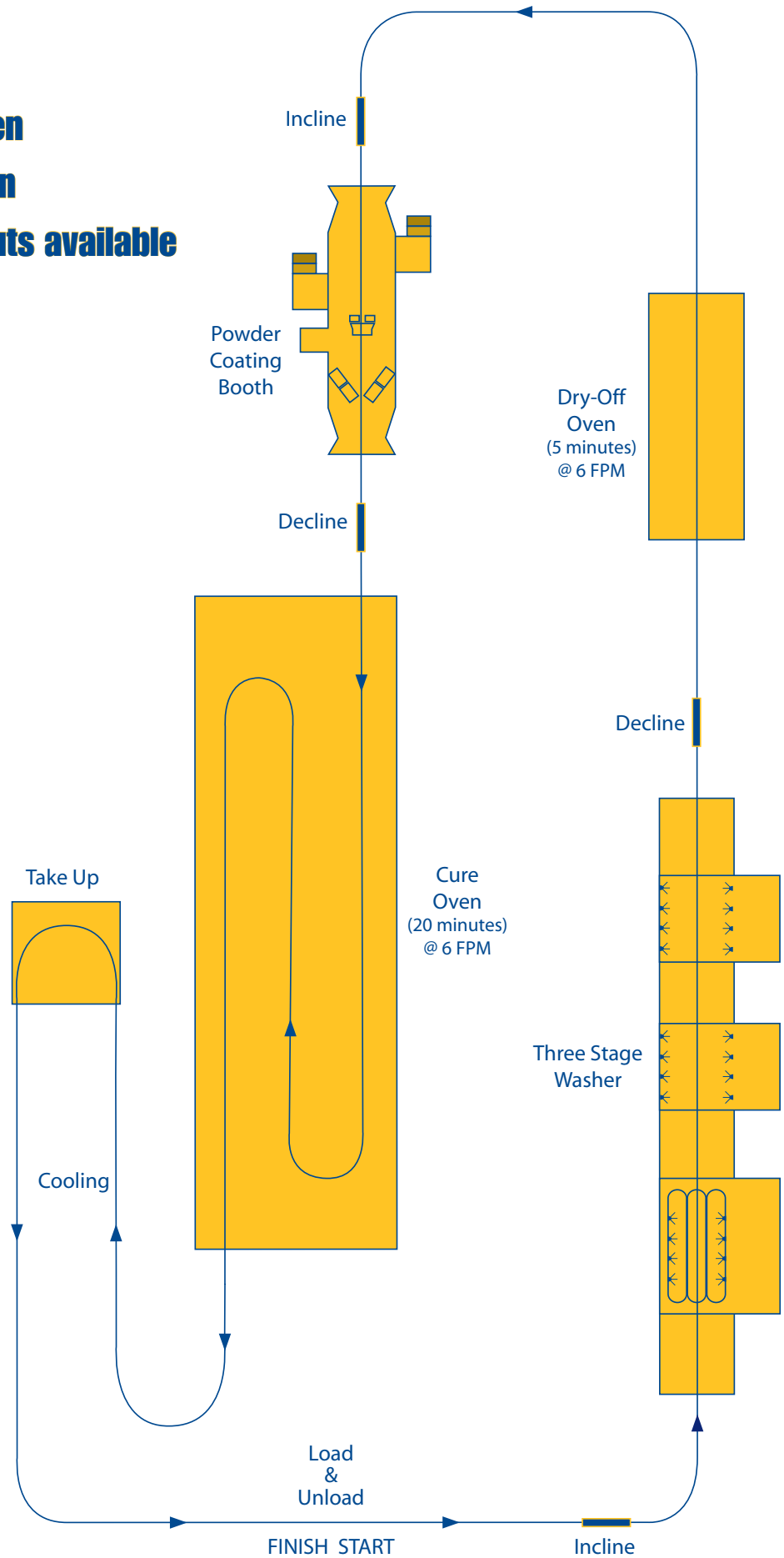
Econo-Series Washer Interior





ECONO FINISHING SYSTEM - LAYOUT 313

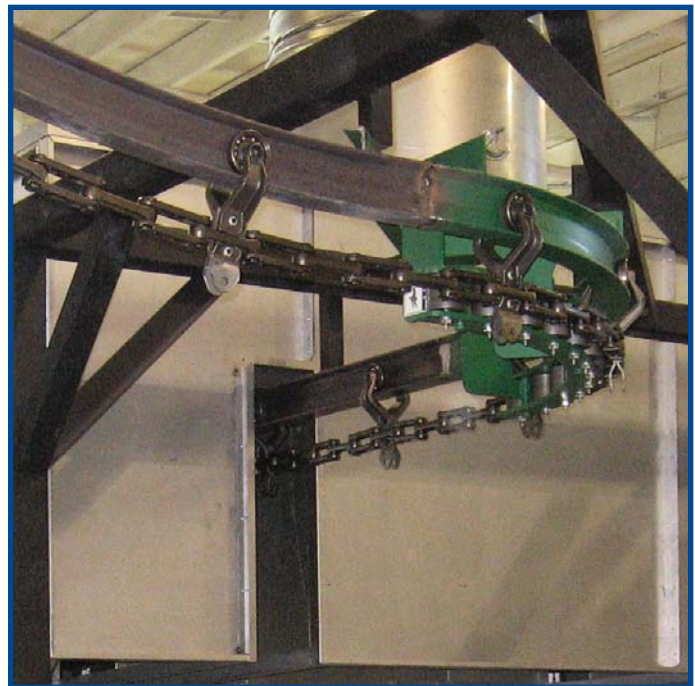
- Three stage washer
- One pass dry-off oven
- Three pass cure oven
- Other standard layouts available





Complete Overhead Conveyor System

- Standard or heavy duty
- Tubular, enclosed track or I-beam
- Includes: drive, take-up, control, floor supports, automatic lubricator, tracks, turns, chain and 'H' attachments



Controls

- AC variable frequency control with digital speed read out
- PLC based control system (optional)



ECONO SERIES WASHER SPECIFICATIONS

- Significant savings opportunities when compared to custom-designed washers
- Constructed of high quality materials to help extend equipment life.
- High quality pumps, valves and gauges with proven reliability
- Shipped pre-assembled and pre-wired for quick installation and use

General

Product Opening (width x height) - in (cm)	36 x 60 (91.4 X 152.4)	
Clearance - in (cm)	18 (45.7) from top of rail to top of product opening	
	Clean/ Phosphate	Rinse
Burner Capacity (Btu/h*)	2,000,000	N/A
Burner Operating (Btu/h*)	1,600,000	N/A
GPM (each nozzle)	3.5	3
Nozzle Pressure (psi)	20	15
Nozzle Type	5050 VJet	5050 VJet
Pump (hp**/gpm***)	10/396	3/168
Tank Capacity (gallons)	1,200	500
Heated Stage(s) (length) ft (m)	7 (2.1)	
Rinse/Seal Stage(s) (length) ft (m)	3 (.91)	
Drain Zones (length)-ft,in (m)	6, 6 (2)	
Vestibules (length)-ft,in (m)	6, 10 (2.1)	
Finish	Enamel-painted (mild steel washers only)	

* Btu/h = British thermal unit / hour

** hp = horse power

*** gpm = gallons per minute

Overall Dimensions (width x height x length)

2-Stage - ft,in (m)	8 x 10 x 30, 2 (2.4 x 3 x 9.2)
3-Stage - ft,in (m)	8 x 10 x 39, 8 (2.4 x 3 x 12.1)
5-Stage - ft,in (m)	8 x 10 x 62, 8 (2.4 x 3 x 19.1)

Controls

Digital temperature controls

Electronic flame safety controls with UV scanners

Gas manifolds with factory mutual design standards

Shipping

2-stage and 3-stage washers ship in one section

5-stage washers ship in two sections

Entrance/exit exhaust fans ship loose



The RAPID™ Econo series multi-stage washer was specifically designed to meet common manufacturing product sizes and required production throughput from 4 to 8 feet per minute.

Materials

Tank and Drain Deck

10-gauge 304 stainless or 10-gauge mild steel tanks and drain decks in 2,3 or 5 stages

Quality barrelmount pumps with stainless or mild steel shaft and impellers

Stainless steel pump screen in each stage

Schedule-10 304 stainless steel or schedule-40 mild steel standard immersion with tube burners (140° F (60° C) Maximum)

Tunnel

14-gauge 304 stainless or 12-gauge mild steel tunnels

Schedule-80 CPVC headers and risers

Clip-on adjustable spray nozzles

Full grating over tanks

Options

Drain/overflow piping components

Fresh-water fill (manifold with solenoid and electronic liquid-level controls)

Tunnel access doors

Tank clean-out doors

Extended drain decks

Alarm/horn in control panel

Split-top design (33" (83.8 cm) clearance from the top of rail to top of opening maximum) n in control panel

Brush moisture containment package for split-top design

Wetted stainless steel barrel mount pumps



ECONO-SERIES OVEN SPECIFICATIONS

	Dry-Off Oven		Cure Oven		
	1 Pass	2 Pass	2 Pass	3 Pass	4 Pass
Temperature ° F (° C) (maximum)	400 (204.44)	400 (204.44)	450 (232.22)	450 (232.22)	450 (232.22)
Time	5 minutes @ 6 fpm	5 minutes @ 6 fpm	20 minutes @ 6 fpm	20 minutes @ 6 fpm	20 minutes @ 6 fpm
Panels - in (cm)	5 (12.7)	5 (12.7)	5 (12.7)	5 (12.7)	5 (12.7)
Burner Type	Maxon 415 OP	Maxon 415 OP	Maxon 415 OP	Maxon 415 OP	Maxon 415 OP
Maximum (Btu/h)	1,650,000	1,650,000	1,650,000	1,650,000	1,650,000
Estimated Operating (Btu/h)	1,035,000	1,073,000	1,277,000	1,255,000	1,249,000
Recirculation (cfm)	10,800	10,800	14,000	14,000	14,000
Recirculation Motor (hp)	10	10	15	15	15
Exhaust (cfm)	1,100	1,100	1,100	1,100	1,100
Exhaust Motor (hp)	.75	.75	.75	.75	.75
Exhaust Stack Size - in (cm)	10 (25.4)	10 (25.4)	10 (25.4)	10 (25.4)	10 (25.4)
Dimensions (width x height x length) - ft,in (cm)	6 x 10 x 31 (1.8 x 3 x 9.4)	13 x 10 x 17, 10 (4 x 3 x 5.4)	11 x 10 x 62, 6 (3.4 x 3 x 19)	15 x 10 x 43 (4.6 x 3 x 13.1)	19 x 10 x 33, 6 (5.8 x 3 x 10.2)
Electric Service (amps)	25	25	35	35	35



Cure Oven Exterior



Cure Oven Interior



		Combination Ovens	
		1 Pass Dry-Off 3 Pass Cure	1 Pass Dry-Off 4 Pass Cure
Temperature ° F (° C) (maximum)		450 (232.22)	450 (232.22)
Time	Dry-Off Cure	5 minutes @ 6 fpm 20 minutes @ 6 fpm	5 minutes @ 6 fpm 20 minutes @ 6 fpm
Panels - in (cm)		5 (12.7)	5 (12.7)
Burner Type		Maxon 435 OP	Maxon 435 OP
Maximum (Btu/h)		3,850,000	3,850,000
Estimated Operating (Btu/h)		2,480,000	2,470,000
Recirculation (cfm)		28,500	28,500
Recirculation Motor (hp)		30	30
Exhaust (cfm)		2,245	2,245
Exhaust Motor (hp)		.75	.75
Exhaust Stack Size - in (cm)		12 (30.5)	12 (30.5)
Dimensions - ft,in (m) (width x height x length)		21 x 10 x 43 (6.4 x 3 x 13.1)	25 x 10 x 34 (7.6 x 3 x 10.4)
Electric Service (amps)		67	67

	IR Booster Oven 8' (2.4 m) Length	IR Booster Oven 16' (4.9 m) Length
Time	1.3 minutes @ 6 fpm	2.7 minutes @ 6 fpm
Panels - in (cm)	3 (7.6)	3 (7.6)
Emitter	Catalytic	Catalytic
Emitter Size - in (cm)	16 x 40 (40.6 x 101.6)	16 x 40 (40.6 x 101.6)
Emitter Quantity	16	32
Maximum (Btu/h) Emitter	35,400	35,400
Maximum (Btu/h) Consumption	566,400	1,132,800
Maximum Gas (cfh)	566	1,133
Exhaust (cfm)	1,000	2,000
Exhaust Motor (hp)	.75	1.5
Exhaust Stack - in (cm)	9 (22.9)	12 (30.5)
Dimensions - ft,in (m) (width x height x length)	5 x 9,3 x 10,10 (12.7 x 23.5 x 27.5)	5 x 9,3 x 19,10 (12.7 x 23.5 x 50.4)
Electric Service (amps)	48	94



The RAPID™ Advantage

- Quality products and reliable performance.
- Project management support.
- Complete design, manufacturing, installation and service capabilities.
- Extensive experience.
- Single source supply for components.
- On-time and on-budget delivery.

Thank You for Your Business!

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Installation Code and Annual Inspections:

All installation and service of RAPID™ equipment must be performed by a contractor qualified in the installation and service of industrial processing and finishing equipment and conform to all requirements set forth in the RAPID™ manuals and all applicable governmental authorities (including but not limited to NFPA-86) pertaining to the installation, service and operation of the equipment. Refer to the applicable installation, service and operation manual for safety shutoff valve leak test procedure and schedule. To help facilitate optimum performance and safety, Rapid Engineering LLC recommends that a qualified contractor conduct, at a minimum, annual inspections of your RAPID™ equipment and perform service where necessary, using only replacement parts sold and supplied by Rapid Engineering LLC.

Further Information: Applications, engineering and detailed guidance on systems design, installation and equipment performance is available through RAPID™ representatives. Please contact us for any further information you may require, including the Installation, Operation and Service Manual.

These products are not for residential use.

This document is intended to assist licensed professionals in the exercise of their professional judgment.

Rapid Engineering LLC

1100 Seven Mile Road NW
Comstock Park, MI 49321
Telephone: +1.616.784.0500
Toll Free: 800.536.3461
Fax: +1.616.784.1910

www.rapidengineering.com
www.rapidfinishingequipment.com
www.rapidwashers.com
www.rapidbatchovens.com